

Work Order ID 165793

Tuesday, August 29, 2017 10:47:18 AM

165793

Page 1

Item ID: D4942-9 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Door Protector
Start Date: 8/29/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/1/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: CM ^{DAS} 21 ₉₋₈₉ Date: AUG 29 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4942	D								

100

0.00

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

0.11

*****VERIFY TEXTURED SIDE BEFORE CUTTING*****

1- Cut as per Dwg

Dwg Rev: BProg Rev: B

2- Deburr

① 17/08/30

DAS
40
9-89

110

0.00

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.01

① 17/08/30

DAS
40
9-89

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00				1			DAS 38 AUG 30 2017
120									
QC	Memo	0.02							
Quality Control									
130	Identify as per dwg & Stock Location: <u>51540A</u>	0.00				1			DAS 6 AUG 31 2017
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							17/9/6
140									
QC	Memo	0.10							
Quality Control									

DAS
21
9-29

AUG 31 2017

Picklist Print

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Parent Item: D4942-9

D4942-9

Parent Item Name: Door Protector

Start Date: 8/29/2017

Required Date: 9/1/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	3,198.340	3.6	3.789474			

MI FXS 125-F60029-04

GE PLASTICS LEXAN SHEET (DARK GREY)

**

17/08/30

DAS
40
985

Location

Loc Qty

Loc Code

mat

911.9

m137737

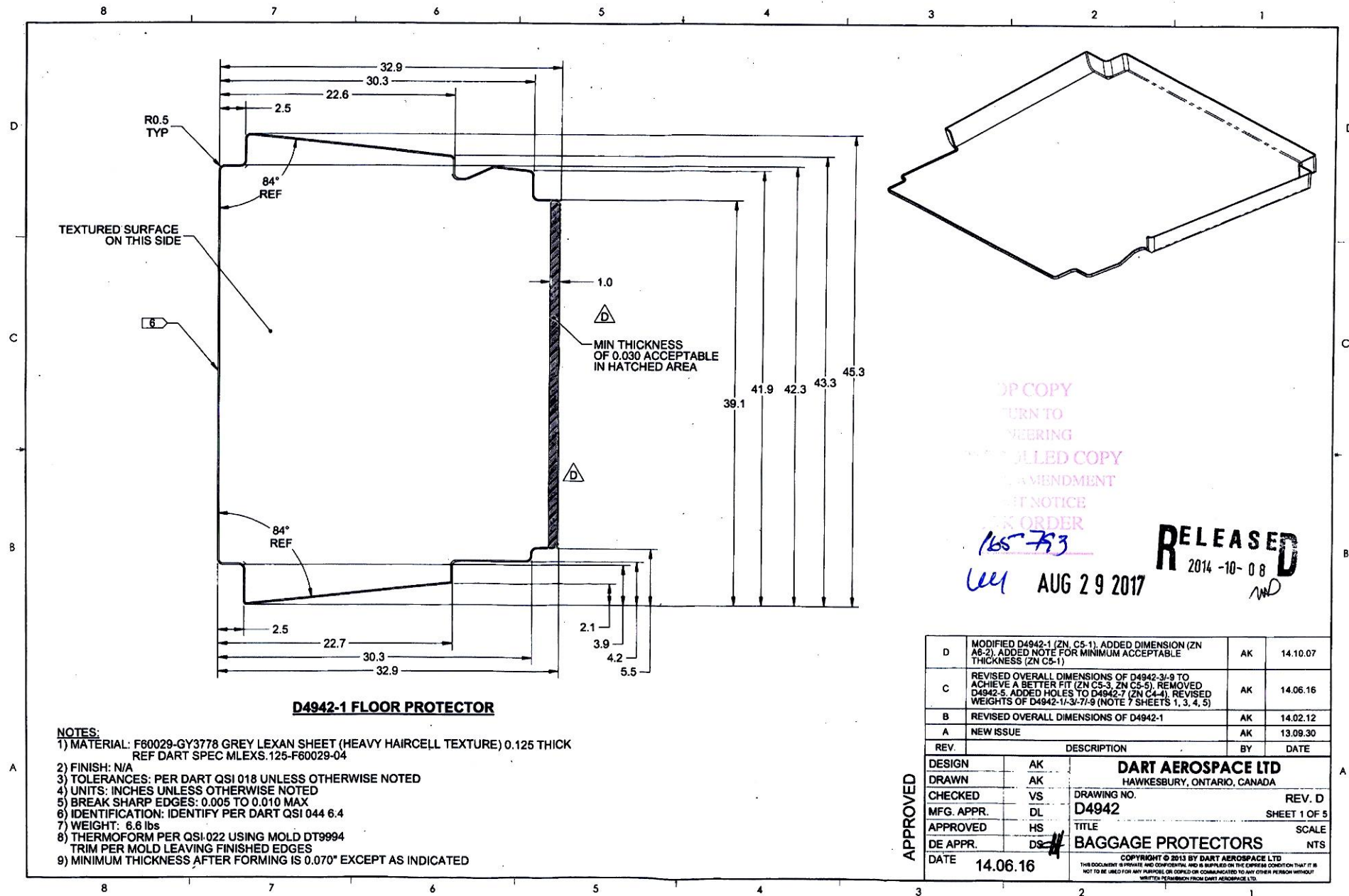
911.9

MAT018

2286.44

m137737

2286.44

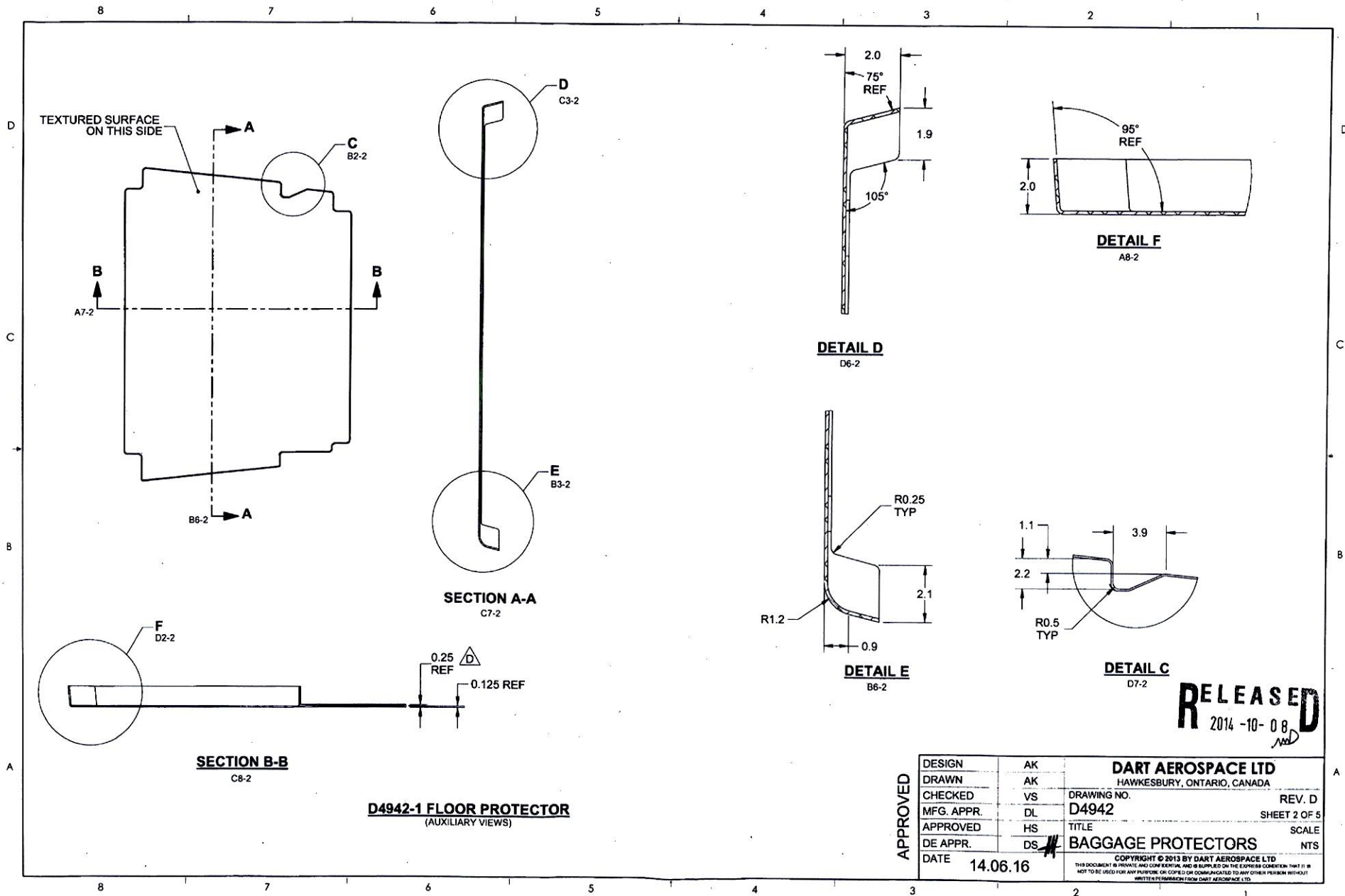


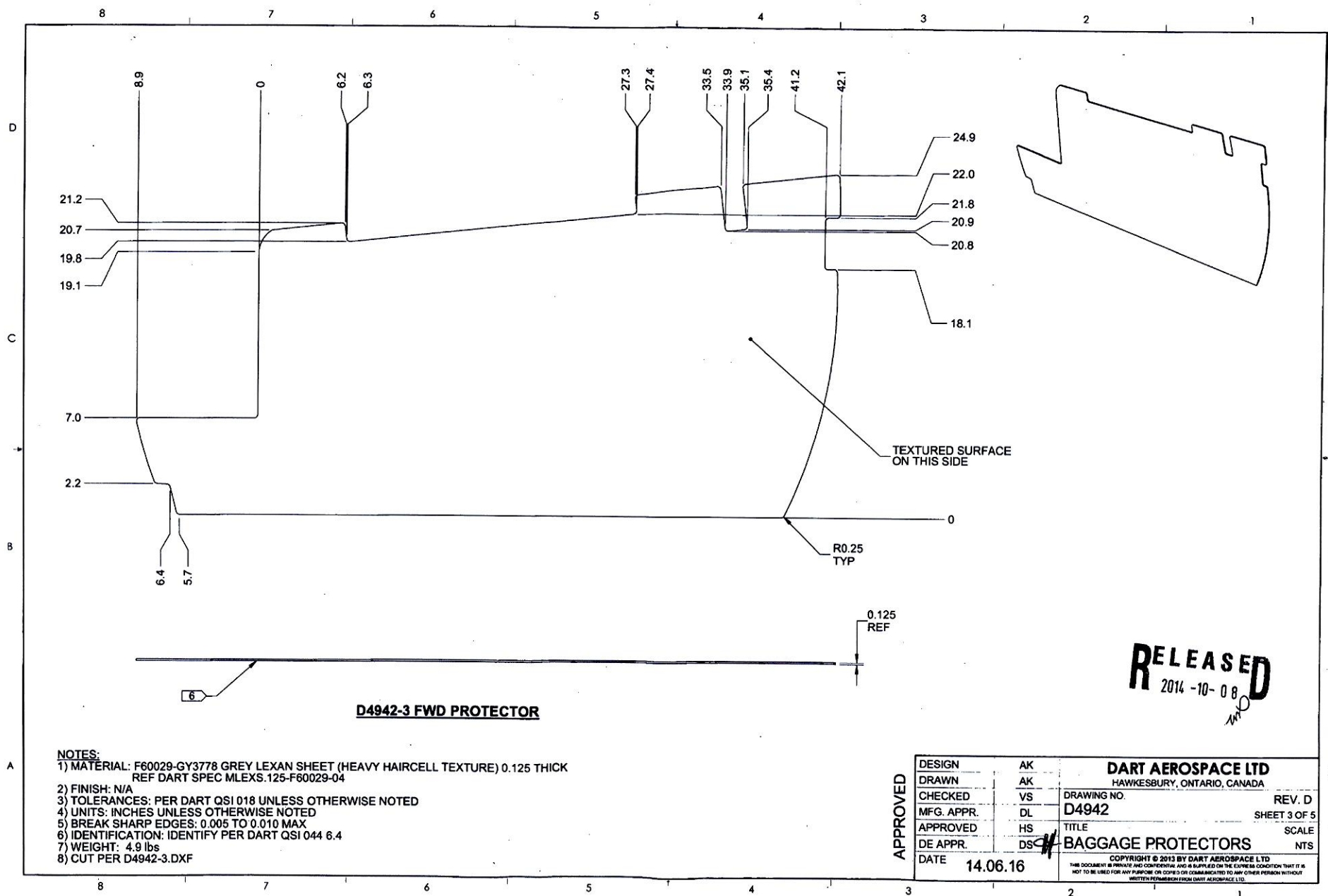
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ENGINEERING
FOR FILED COPY
AMENDMENT
NOTICE
ORDER

165-753

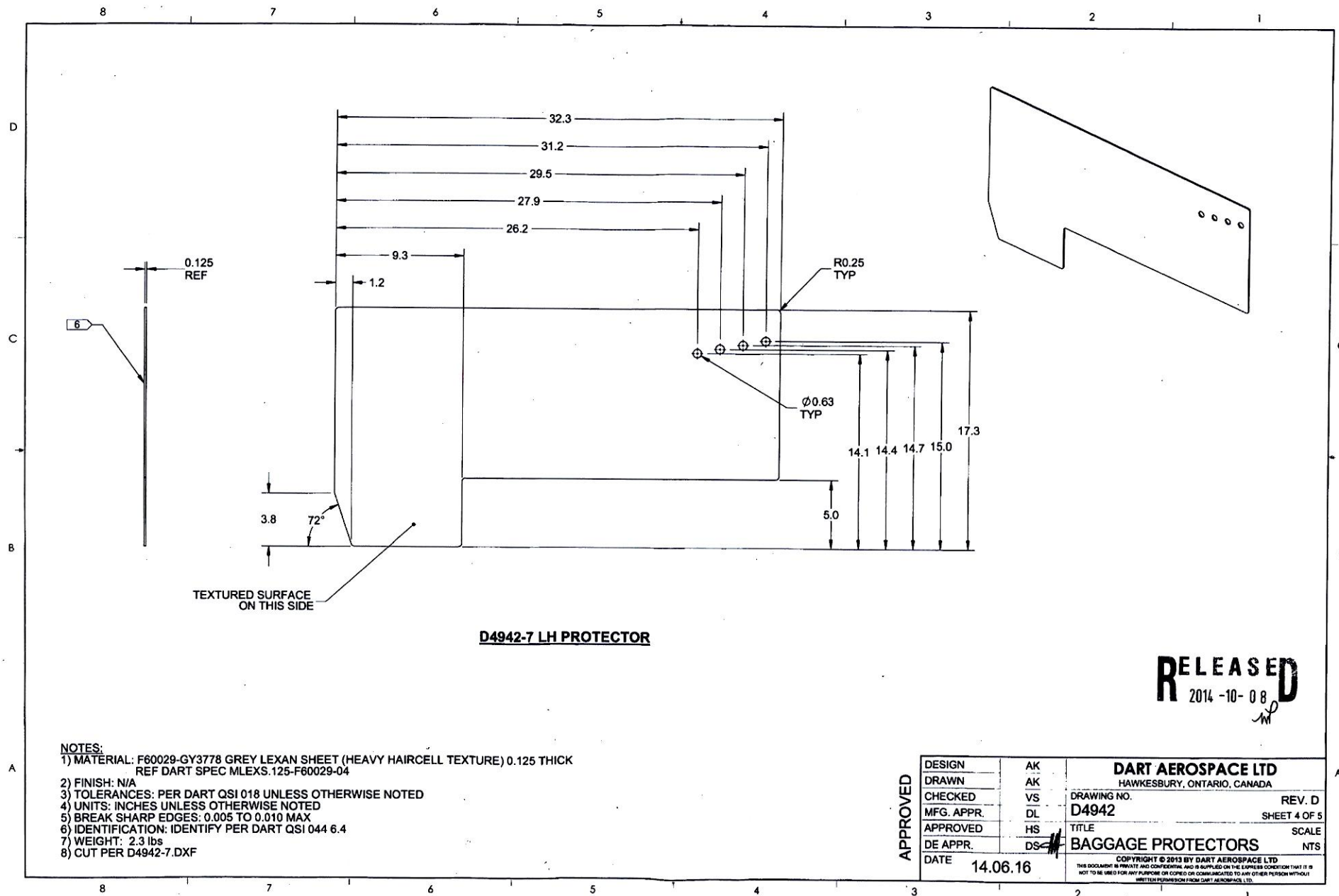
W41 AUG 29 2017

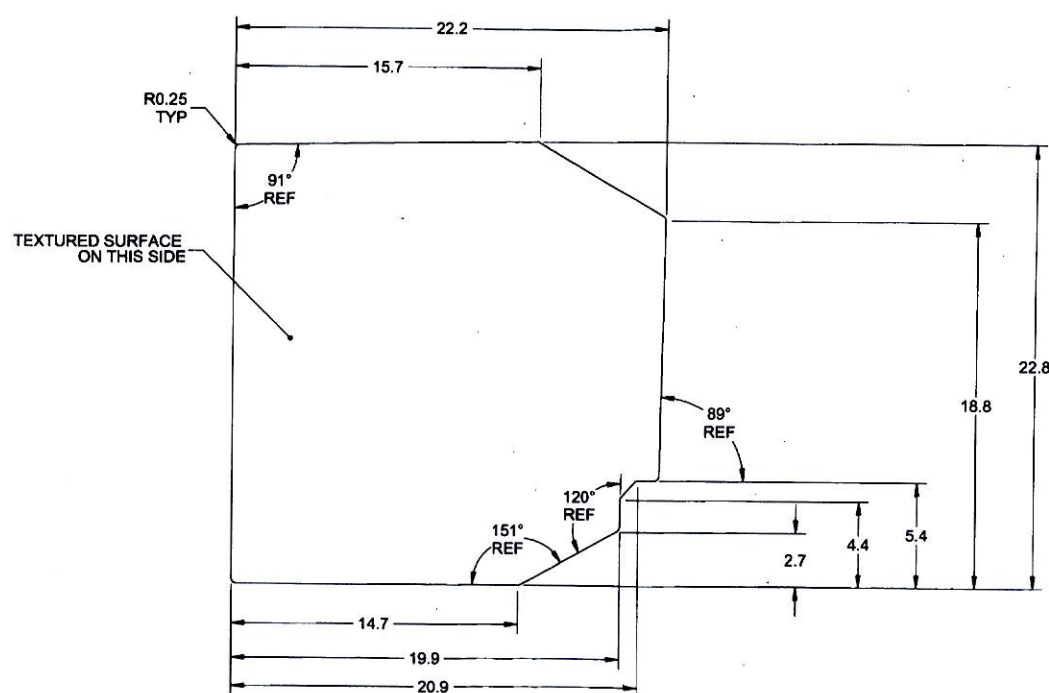
RELEASED
2014-10-08
AND





RELEASED
2014-10-08





D4942-9 DOOR PROTECTOR

RELEASED
2014-10-08

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 2.4 lbs
- 8) CUT PER D4942-9.DXF

APPROVED

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DL	D4942	SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BAGGAGE PROTECTORS	NTS
DATE	14.06.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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